

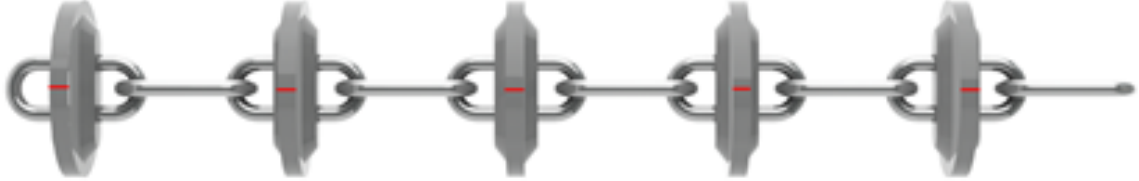


Chain-Vey Chain Pulling Procedure

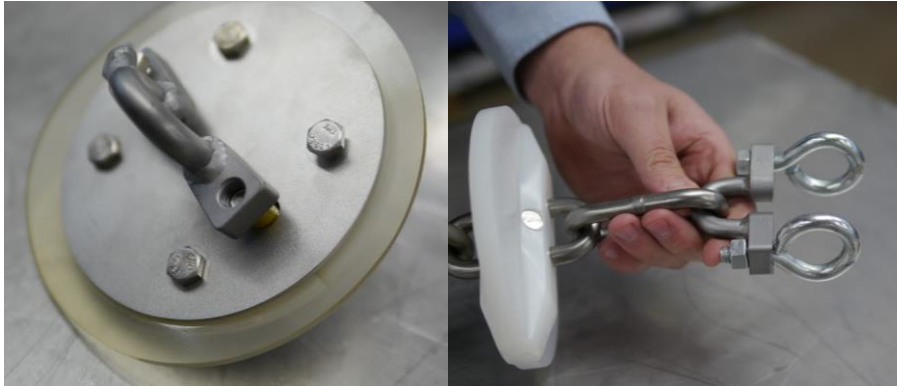
Revision Number: 1 (9/10/18)

The following procedure is designed to prevent twist of the chain during installation. By pulling via two ropes on opposite sides of the link, the chain will be pulled through the system without turning.

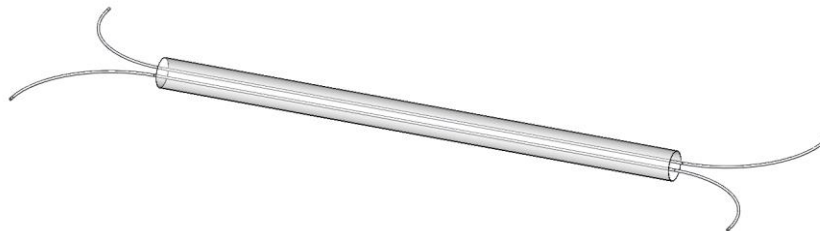
1. Spread entire length of chain keeping each link straight & place a mark on the top side of each puck.



2. Remove half link from connection link and attach to chain with eye bolts (3/8"-16).



3. Feed two separate pieces of rope through the system.





4. Tie both ropes to eye bolts on pulling link.



5. Pull chain through the system using both ropes. **Ensure the chain is fed into the system straight the whole time it is pulled.**



6. Once the chain reaches the end of the run disconnect the ropes & repeat for the opposite side of the system.
a. Keep tension on the two ropes at the turnaround and use the motor & sprocket to continue to pull the chain through the system. This can be done without power by removing the motor's fan cover and turning the fan by hand.
7. Once pulled through, remove the pulling link and cut off any excess chain links with a grinder/cutting wheel. Route the two sides of the chain around the sprocket and connect them with a connector link.

